CLAIMS

What is claimed is:

A method, comprising:
forming source/drain regions on a substrate;
etching the source/drain regions to form faceted regions; and
forming a silicon germanium layer on the faceted regions of the
source/drain regions.

- 2. The method of claim 1, further comprising depositing a photoresist layer above the source/drain regions.
- 3. The method of claim 1, further comprising depositing a silicon layer above the silicon germanium layer to form a strained device.
- 4. The method of claim 1, wherein etching further comprises anisotropic wet etching to form the faceted regions.
- 5. The method of claim 3, wherein anisotropic wet etching allows for controlled faceting of the source/drain regions based on a crystal density and a crystal orientation of the source/drain regions.
- 6. The method of claim 1, wherein forming the silicon germanium layer further comprises epitaxially growing silicon germanium.
- 7. The method of claim 4, wherein the faceted regions have an etch-out angle of about 120 degrees to about 130 degrees.
- 8. A method, comprising:wet etching a source/drain region of a substrate;forming a facet region in the source/drain region;

layering the facet region with silicon germanium; and depositing silicon above silicon germanium.

- 9. The method of claim 8, wherein wet etching further comprises using an etch solution having about 2 percent to about 30 percent ammonium hydroxide by volume.
- 10. The method of claim 9, wherein the etch solution has a pH of about 9 to about 11.
- 11. The method of claim 10, wherein the etch solution has a temperature of about 15 °C to about 60 °C.
- 12. The method of claim 8, wherein wet etching further comprises using an etch solution of about 10 percent to about 30 percent tetra methyl ammonium hydroxide by volume.
- 13. The method of 12, wherein the etch solution has a temperature of about 20 °C to about 45 °C.
- 14. The method of claim 8, wherein wet etching further comprises etching the source/drain region to an etch depth of about 100 Angstroms to about 500 Angstroms.
- 15. The method of claim 8, wherein forming further comprises the facet region having an etch-out angle of about 120 degrees to about 130 degrees.
- 16. The method of claim 8, wherein wet etching further comprises depositing a photoresist above the source/drain region.

- 17. The method of claim 9, wherein the etch solution is based on a crystal density and a crystal orientation of the substrate.
- 18. The method of claim 12, wherein the etch solution is based on a crystal density and a crystal orientation of the substrate.
- 19. The method of claim 12, wherein wet etching further comprises sonicating the wet etch solution.
- 20. The method of claim 8, wherein layering further comprises epitaxially growing silicon germanium.

21. A method, comprising:

providing a substrate having a source/drain region, a gate electrode disposed above the substrate, and a channel region formed below the gate electrode;

etching the source/drain region to form a faceted region near the channel region;

layering the faceted region with silicon germanium; and depositing silicon above the silicon germanium.

- 22. The method of claim 21, wherein etching further comprises wet etching with an etch solution of about 10 percent to about 30 percent tetra methyl ammonium hydroxide by volume.
- 23. The method of claim 21, wherein etching further comprises wet etching with an etch solution of about 2 percent to about 30 percent ammonium hydroxide by volume.

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- 24. The method of claim 21, wherein etching further comprises etching the source/drain region to an etch depth of about 100 Angstroms to about 500 Angstroms.
- 25. The method of 24, wherein etching further comprise forming an undercut region between the gate electrode and the channel region.
- 26. The method of claim 21, wherein layering further comprises epitaxially growing silicon germanium.
- 27. The method of claim 26, wherein layering further comprises a germanium composition of about 10 percent to about 60 percent.
- 28. The method of claim 27, wherein layering invokes a strain on the silicon deposited above the silicon germanium.
- 29. The method of claim 27, wherein layering invokes a strain on the channel region.
- 30. The method of claim 21, wherein the faceted region has an etch-out angle of about 120 degrees to about 130 degrees.

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